73¼

9 5/32 — 9 5/32 — 9 5/32 — 9 5/32 — 9 5/32 — 9 5/32 — 9 5/32 — 9 5/32

℄ BLKHD #4

℄ BLKHD #5

13

℄ HULL

VIEW-A

28B1483-2&-3 MUST FIT SNUGGLY AGAINST FITTING-BOTH ENDS

28B1492-2

AN442-D6 AT END OF 28B1491 & 28B1492

AN442-D4

28B1490

28B1491-2

28B1491-3

28B1483-2 LH
28B1483-3 RH

28B1491-4

28B1491-5

28B1491-6

28B1492-3

28B1040-FITTING INSTALL (REF)

28B1489-6 ~ RIVET TO 28B1483-2&-3 WITH AN442-D3 BEFORE ASSEM. TO 28B1489-2

28B1489-7

28B1483-4
28B1483-5

28B1489-4
28B1489-5

28B1489-2
28B1489-3

RIVET 28B1489-4&-2 TO 28B1483-2&-3 WITH AN442-D3 BEFORE INSTALLING 28B1489-5 & 3

28B1050-FITTING INSTALL (REF)

TOP VIEW



LOWER WING CONTOUR

℄ HULL

28B1005-29 5/16 x 1 1/16 x .4 6 PIECES PER SHIP MAKE FROM 28B1005-12 - CEMENT RUBBER TOGETHER AND TO METAL PARTS WITH BOSTICK CEMENT #292 ON RUBBER & #421 ON METAL

NOTE: FIT RUBBER TO BLKHD BEFORE CENTER SECTION IS INSTALLED:- SEAL ALL OPENINGS AROUND SPONGE RUBBER FILLERS AT TOP OF BULKH'D #4 WITH DUM-DUM OR ZINC CHROMATE COMPOUND #1

VIEW~A

"SHEET #2 OF 2 SHEETS"

NOTE: FOR BILL OF MATERIAL & SECTIONS SEE SHEET #1

H 118



3/16 AND SMALLER USE TYPE AD(A17ST)
LARGER THAN 3/16 USE TYPE D(17ST)

+ = RIVETS (SIZE INDICATED AT INTERVALS BY THE FOLLOWING MARKINGS)

= 1/8 = 5/32 = 3/16

= 1/4 = 5/16 = 3/8

PART NO	STOCK	MATERIAL			
	-0	-2	-3	-4	-5
SCALE NOTED	NOTED	WOOD			

NAME SUPERSTRUCTURE INST~ HULL

J 28B5005

CONSOLIDATED AIRCRAFT CORP